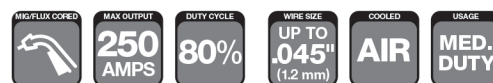


SPRAY MASTER® V250 AMP MIG GUN



80% Duty Cycle—Mixed Gases
Suitable for Light/Medium Duty Fabrication.

WELDING PROCESSES:

MIG (GMAW), Flux Cored (FCAW), Aluminum (GMAW)

Standard Options Include:

- Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube—SMVCTLS60 (Stock No. 1240-1377) on all guns up to 15ft (4.6 m)
- SMVCTLS45 (Stock No. 1240-1376) on all guns over 15ft (4.6 m)
- Conduit Liner—42 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	10 ft (3 m)	SMV210-3545	1023-1290
	12 ft (3.6 m)	SMV212-3545	1023-1276
	15 ft (4.6 m)	SMV215-3545	1023-1277
	20 ft (6.1 m)	SMV220-3545	1023-1278
	25 ft (7.6 m)	SMV225-3545	1023-1279

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	10 ft (3 m)	SMV210L-3545	1023-1292
	12 ft (3.6 m)	SMV212L-3545	1023-1285
	15 ft (4.6 m)	SMV215L-3545	1023-1293
	20 ft (6.1 m)	SMV220L-3545	1023-1294
	25 ft (7.6 m)	SMV225L-3545	1023-1295

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

Miller® Style Rear Connector

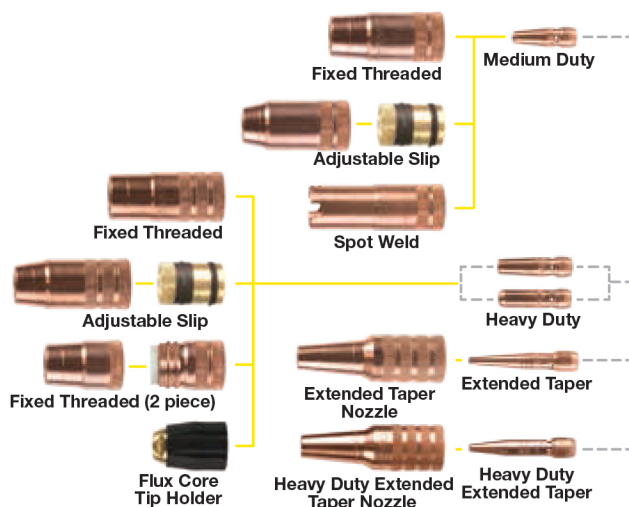
WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	10 ft (3 m)	SMV210M-3545	1023-1280
	12 ft (3.6 m)	SMV212M-3545	1023-1281
	15 ft (4.6 m)	SMV215M-3545	1023-1282
	20 ft (6.1 m)	SMV220M-3545	1023-1283
	25 ft (7.6 m)	SMV225M-3545	1023-1289

Euro-Kwik Style Rear Connector

WIRE SIZE	LENGTH	PART NO.	STOCK N
Up To .045" (1.2 mm)	10 ft (3 m)	SMV210X-3545	1023-1286
	12 ft (3.6 m)	SMV212X-3545	1023-1287
	15 ft (4.6 m)	SMV215X-3545	1023-1288
	20 ft (6.1 m)	SMV220X-3545	1023-1291
	25 ft (7.6 m)	SMV225X-3545	1023-1284

Knucklehead Conductor Tube Part No. VCTL64SFLX480 (Stock No. 1640-1337)
Part No. VCTL64SFLX360 (Stock No. 1640-1336)

Long Reach Conductor Tube Part No. SMVCTLS60LM (Stock No. 1640-1403)
Part No. SMVCTLS45LM (Stock No. 1640-1402)



RATED OUTPUT			WIRE SIZE	COOLED	APPLICATION USAGE
Amps	Duty Cycle	Gas			
250 Amps	80%	Mixed	Up To .045" (1.2 mm)	Air	Light/Medium Duty Fabrication