



# VELOCITY2 CLASSIC® NO. 5

## 500 AMP MIG GUN



**60% Duty Cycle—CO<sub>2</sub> Carbon Dioxide**  
Suitable for Heavy Duty Fabrication.

### WELDING PROCESSES:

**MIG (GMAW), Flux Cored (FCAW), Aluminum (GMAW)**

### Standard Options Include:

- Dual Schedule On/Off Control, Locking Trigger & Rear Connector
- Standard Conductor Tube—VCTLS6660 (Stock No. 1660-1251) on all guns up to 15ft (4.6 m)
- VCTLS6645 (Stock No. 1660-1252) on all guns over 15ft (4.6 m)
- Conduit Liner—45 Series

### Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	12 ft (3.6 m)	V512-3545	1050-1084
	15 ft (4.6 m)	V515-3545	1050-1085
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	V515-116	1050-1086
	25 ft (7.6 m)	V525-116	1050-1087
Up To 3/32" (2.4 mm)	10 ft (3 m)	V510-332	1050-1088
	15 ft (4.6 m)	V515-332	1050-1089

### Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To 3/32" (2.4 mm)	15 ft (4.6 m)	VL515-332	1050-1094

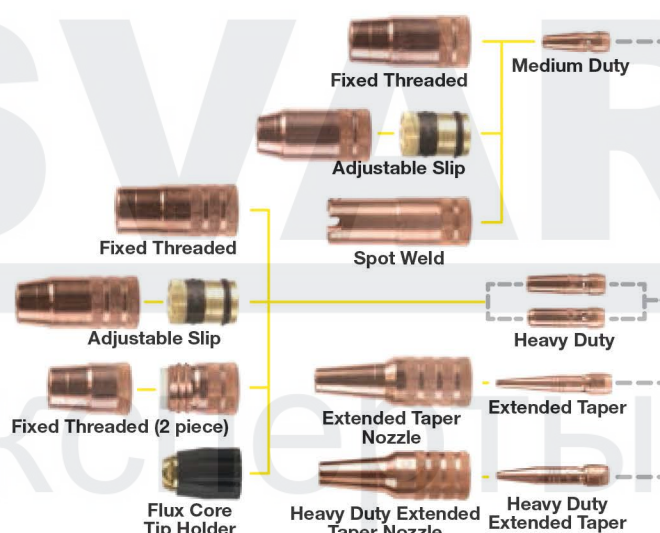
Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) Must be ordered separately.

### Miller® Style Rear Connector

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	VM515-116	1050-1091
Up To 3/32" (2.4 mm)	15 ft (4.6 m)	VM515-332	1050-1092

### Euro-Kwik Style Rear Connector

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	VX515-116	1050-1096



RATED OUTPUT			WIRE SIZE	COOLED	APPLICATION USAGE
Amps	Duty Cycle	Gas			
500 Amps	60%	CO <sub>2</sub> Carbon Dioxide	Up To 3/32" (2.4 mm)	Air	Heavy Duty Fabrication