

VELOCITY2 CLASSIC® NO. 4

400 AMP MIG GUN

MIG/FLUX CORED

MAX OUTPUT
400
AMPS

DUTY CYCLE
60%

WIRE SIZE
UP TO 1/16"
(1.6 mm)

COOLED
AIR

USAGE
HEAVY DUTY

WELDING PROCESSES:

MIG (GMAW), Flux Cored (FCAW), Aluminum (GMAW)

Standard Options Include:

- Dual Schedule On/Off Control, Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube—VCTLS6460 (Stock No. 1640-1400) on all guns up to 15 ft (4.6 m)
- VCTLS6445 (Stock No. 1640-1401) on all guns over 15 ft (4.6 m)
- Conduit Liner—44 Series



60% Duty Cycle—CO₂ Carbon Dioxide
Suitable for Heavy Duty Fabrication.

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	10 ft (3 m)	V410-3545	1040-1901
	12 ft (3.6 m)	V412-3545	1040-1902
	15 ft (4.6 m)	V415-3545	1040-1903
	15 ft (4.6 m)	VDS415-3545	1040-1904
	15 ft (4.6 m)	V415-3545K4**	1040-1905
	20 ft (6.1 m)	V420-3545	1040-1906
Up To 1/16" (1.6 mm)	25 ft (7.6 m)	V425-3545	1040-1907
	10 ft (3 m)	V410-116	1040-1908
	12 ft (3.6 m)	V412-116	1040-1909
	15 ft (4.6 m)	V415-116	1040-1900
5/64" (2.0 mm)	20 ft (6.1 m)	VDS420-116	1040-1911
	15 ft (4.6 m)	V415-564	1040-1912

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .035" (0.9 mm)	10 ft (3 m)	VL410-3545	1040-1927
	12 ft (3.6 m)	VL412-3545	1040-1928
	15 ft (4.6 m)	VL415-3545	1040-1929
	15 ft (4.6 m)	VL415-3545K4**	1040-1930
Up To 1/16" (1.6 mm)	12 ft (3.6 m)	VL412-116	1040-1931
	15 ft (4.6 m)	VL415-116	1040-1932

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

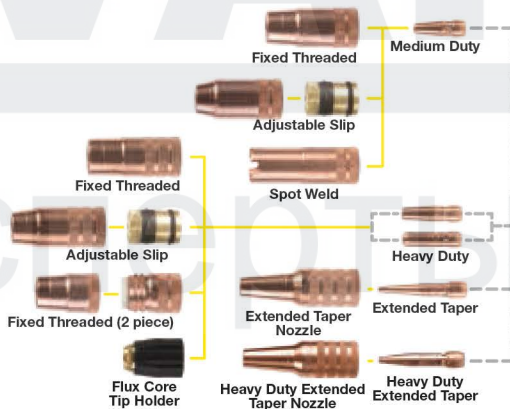
Euro-Kwik Style Rear Connector

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	10 ft (3 m)	VX410-3545	1040-1934
	12 ft (3.6 m)	VX412-3545	1040-1935
	15 ft (4.6 m)	VX415-3545	1040-1936
	25 ft (7.6 m)	VX425-3545	1040-1937
Up To 1/16" (1.6 mm)	12 ft (3.6 m)	VX412-116	1040-1938
	15 ft (4.6 m)	VX415-116	1040-1939
	5/64" (2.0 mm)	VX415-564	1040-1940

Suffix "K4" = Knucklehead Conductor Tube—Part No. V64SFLXC480 (Stock No. 1640-1124)
Prefix "DS" = Dual Schedule

Miller® Style Rear Connector

WIRE SIZE	LENGTH	PART NO.	STOCK NO.
Up To .045" (1.2 mm)	10 ft (3 m)	VM410-3545	1040-1914
	12 ft (3.6 m)	VM412-3545	1040-1915
	15 ft (4.6 m)	VM415-3545	1040-1916
	15 ft (4.6 m)	VM415-3545K4**	1040-1917
	20 ft (6.1 m)	VM420-3545	1040-1918
Up To 1/16" (1.6 mm)	25 ft (7.6 m)	VM425-3545	1040-1919
	10 ft (3 m)	VM410-116	1040-1920
	12 ft (3.6 m)	VM412-116	1040-1921
	15 ft (4.6 m)	VM415-116	1040-1922
	20 ft (6.1 m)	VM420-116	1040-1923
5/64" (2.0 mm)	25 ft (7.6 m)	VM425-116	1040-1924
	15 ft (4.6 m)	VM415-564	1040-1925



RATED OUTPUT			WIRE SIZE	COOLED	APPLICATION USAGE
Amps	Duty Cycle	Gas			
400 Amps	60%	CO ₂ Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Heavy Duty Fabrication